

# How to finish raw edges



PlyPlay<sup>™</sup> is a prefinished plywood panel with an environmentally friendly factoryapplied UV coating. Panels come in three different colours and are sold with raw edges. When you need to seal the edges – when detailed with exposed edges, for example – we recommend using Cabot's stains and finishes.

## Technical guide: finishing raw edges on PlyPlay™

#### 01 Basic application

#### Step one: prepare the edges

Lightly sand the plywood edge smooth, using a sanding block and fine-grade sandpaper (240 grit or finer). Keep the block flat on the plywood edge, and avoid rolling the block over the edge or you will scratch the prefinished surface. Remove all sanding dust.

#### Step two: prepare stain

Choose a stain to best match the plywood colour – in clear, blond or black. See our colour recommendations in column two.

Stir product thoroughly using a flat paddle before and during use, ensuring all sediment from the bottom of the can is well mixed to ensure an even finished colour.

#### Step three: apply stain

Apply three coats of your chosen product to the plywood edge, allowing the recommended drying time after each coat. For best results, take care to apply product evenly along the edge of the plywood.

#### Step four: wipe away any overrun

As soon as you have finished applying each coat, wipe away any product that has run onto the face of the plywood, taking care you do not remove product from the edge.

If using a water-based edge coating, wipe with a clean, lint-free cloth dampened with water. If using an oil-based product, use a clean, lint-free cloth dampened with mineral turpentine or white spirits.

Wipe the face several times to ensure that all product is removed, because if you do not fully remove any overrun, markings may show when it is dry.

Take care to follow all safety and use instructions on the product can.

#### 02 Colour-matching your edge coating

Below are the Cabot's colour matches we have selected for each of the standard PlyPlay<sup>™</sup> colours. For wet areas, we recommend the Oil Based option is used.

#### Naturally Naked

Cabot's Cabothane Clear Satin Water Based

Cabot's Cabothane Clear Satin Oil Based

#### **Blonde Ambition**

Cabot's Stain & Varnish Water Based Satin – Colour: Liming White

Cabot's Stain & Varnish Oil Based Satin – Colour: Liming White

#### Double Trouble

Custom Tint Required: Cabot's Stain & Varnish Water Based Satin

Colour Formula:	Base: Tint Base Size: 250ml Formula: M-5	
Custom Tint Required: Cabot's Stain & Varnish Oil Based Satin		
Colour Formula:	Base: Tint Base Size: 250ml Formula: M-5	



Bates Surfaces is the UV coatings specialist for interior building products.

### Where to buy

You can purchase PlyPlay from PlaceMakers, ITM and Carters.

# For more information and free samples

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